

# Oak Ridge National Laboratory Oak Ridge, Tennessee

## WIM Configuration and Data Management Activities

North American Travel Monitoring  
Exhibition & Conference

Hyatt Regency Minneapolis on Nicollet Mall  
Minneapolis, Minnesota  
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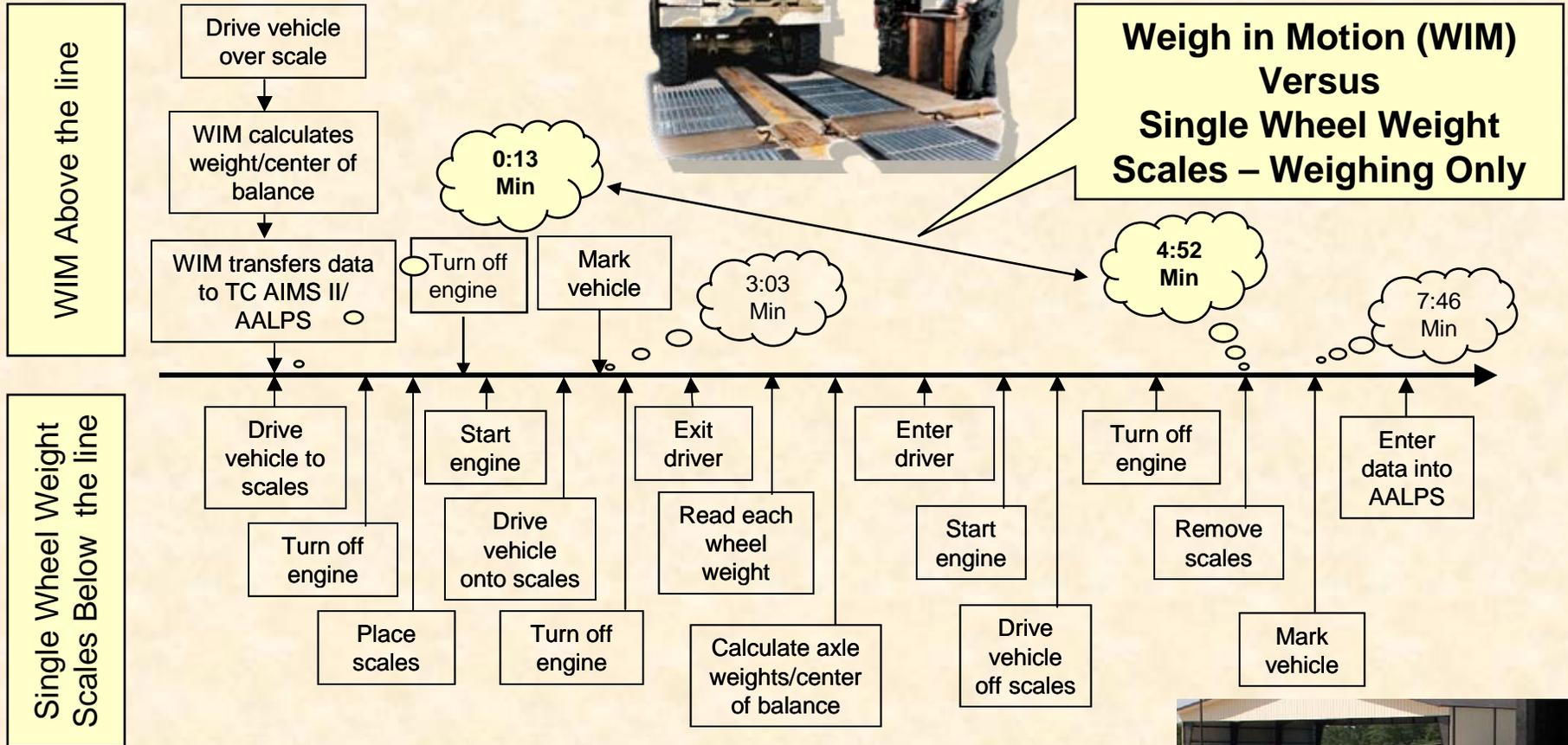
# Agenda

- **Time and Motion Study**
  - Need for WIM
  - WIM Gen II...What and Why?
  - WIM Gen II – ORNL's Vision
- **WIM...the DoD Solution**
  - Conceptual Overview
  - System Architecture
  - Process Flow
  - WIM Gen II Assembled and Disassembled
- **2005-2006 Accomplishments**
  - Technical Results
    - **Representative Data from Three Military Installations**
      - Ft. Lewis, WA
      - Ft. Eustis, VA
      - Ft. Bragg, NC

# Time and Motion Study

## Technical Results

## the Details!



# WIM—Technical Results

WIM User Demonstration Technical Results				
Weighing Measuring Techniques	Average Vehicle Time (min:sec) w/marking	Average Vehicle Time (min:sec) w/out marking	Personnel Required	% Vehicle Data with Human Errors
Static Scale/ Tape Measure	7:38	4:48	3	9 %
Individual Wheel Weight Scales/ Tape Measure	7:46	4:52	7	14 %
<i>Weigh-in-Motion System</i>	<i>3:03</i>	<i>0:13</i>	3	0 %

Averages for representative vehicles, with numbers of axles ranging from 2 to 5. The more the axles, the greater the WIM Advantage.

# WIM Gen II

What it is!

## What makes it “Best of Breed for the DoD?”

- Electronically Retrieves Deployment Information
- Identifies Vehicle
- Automatically Weighs & Determines Center of Balance
  - Dynamic or Static
- Digital Imaging provides
  - Length, Width, Height
  - Cube
- Provides Marking via
  - WIM Placard
- “Actual” Data processed to
  - Appropriate Deployment Information Systems

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## Logistics Transformation

ORNL is Developing the  
Next Generation Portable Weigh-In-Motion System (WIM)  
Enhancing the Defense Transportation System

Unit ID and Vehicle ID  
with planned weights  
via AIT:

- RFID
- MSL: 2D  
and/or 1D  
barcodes]

# WIM

Unit ID and  
Vehicle ID  
with actual  
weights

- Weight (total)
- Individual axle
- Axle spacing
- Center of  
balance

Actual Weight and  
Center of Balance Data

TC-AIMS II  
(TIS)

AALPS

Updated Actual  
Movement Information

- Portable
- Fully automated—no operator error
- Wireless technology and load-planning
- Determines weight, center of balance, axle weight and spacing
- 500% productivity increase, save 40 minutes per plane
- Enhances safety of the vehicle/cargo weighing process and safety of deployments

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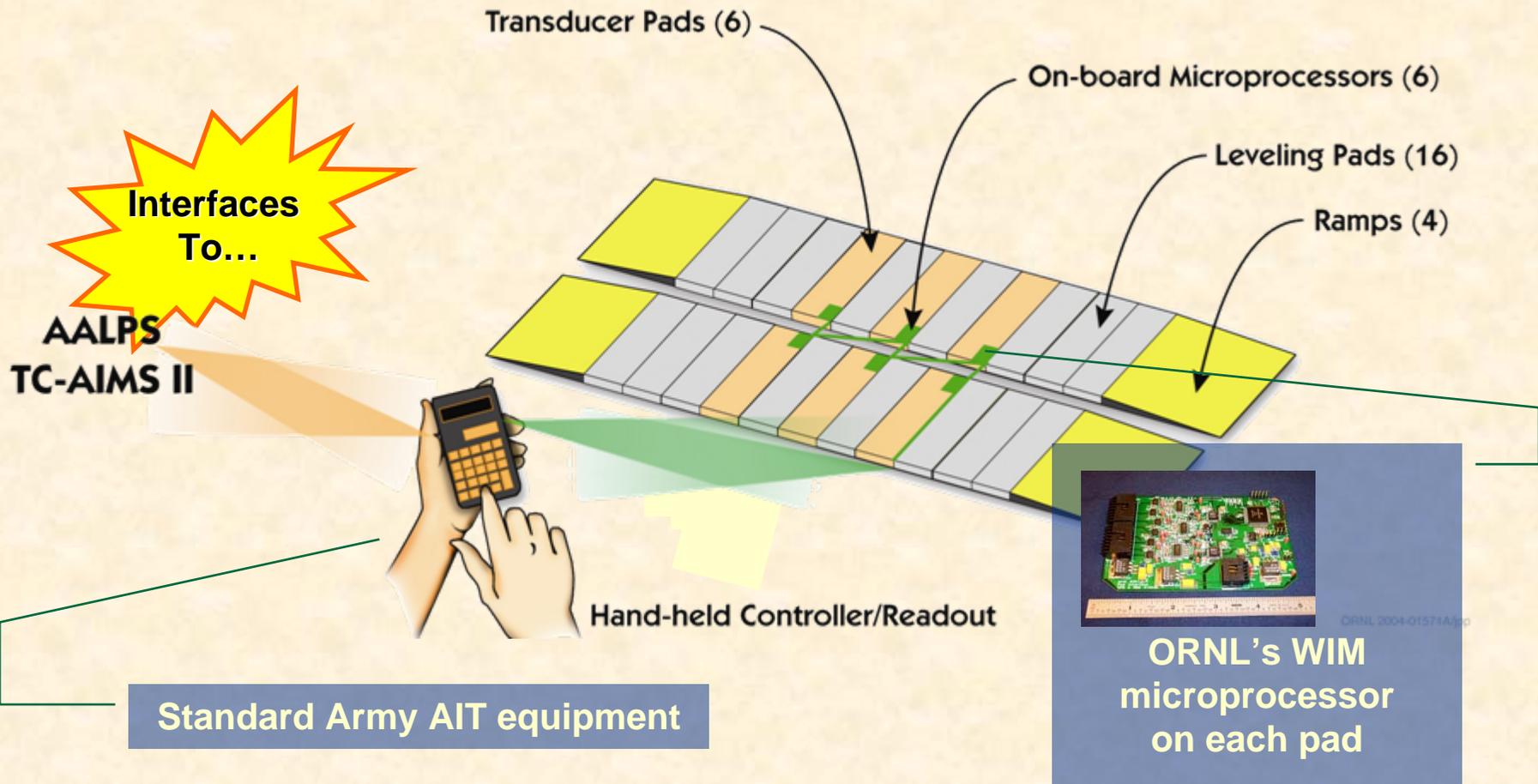
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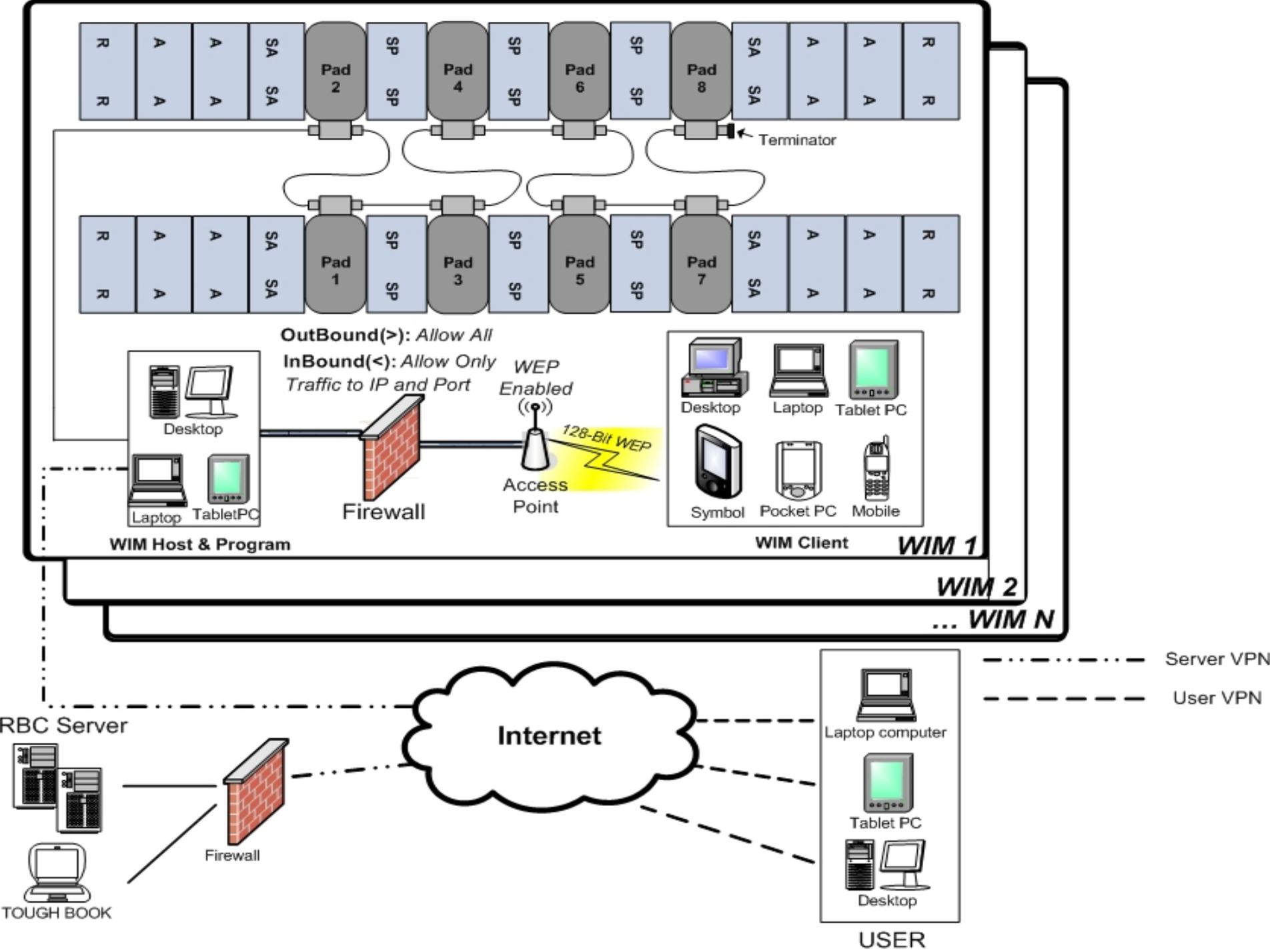


# Why Weigh-in-Motion (WIM)?

- **Increased Safety**
- **Reduced Manpower**
- **Reduced Time Required for Deployment Process**
- **Eliminates Stress, Weather Related and Other Human Errors**
- **Improved Accuracy:**
  - **Weighs and Records Individual Tire and/or Axle Weights**
  - **Measures and Records Spacing Between Axles**
  - **Calculates Vehicle Center of Balance**
  - **Transfers Collected Data Electronically to Load Planning/In-Transit Visibility (ITV) Systems**

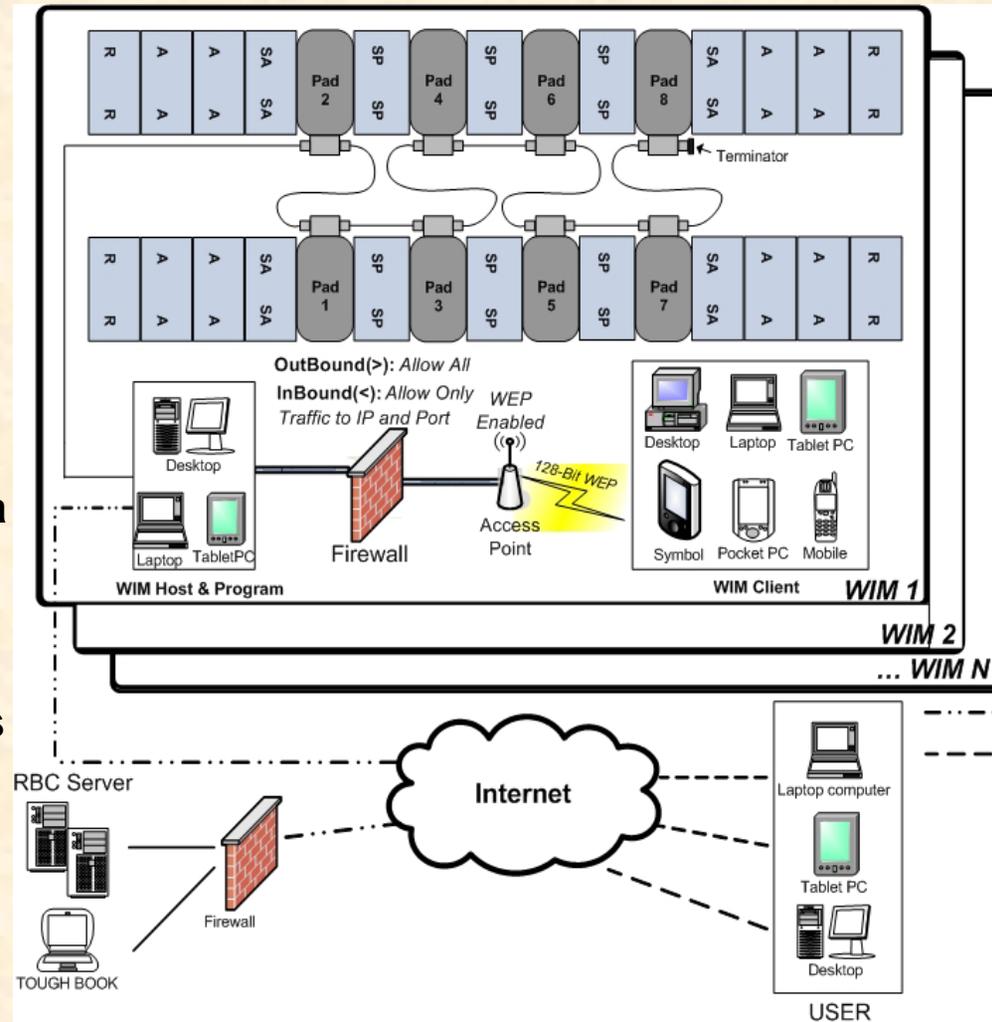
# WIM Gen II Conceptual View





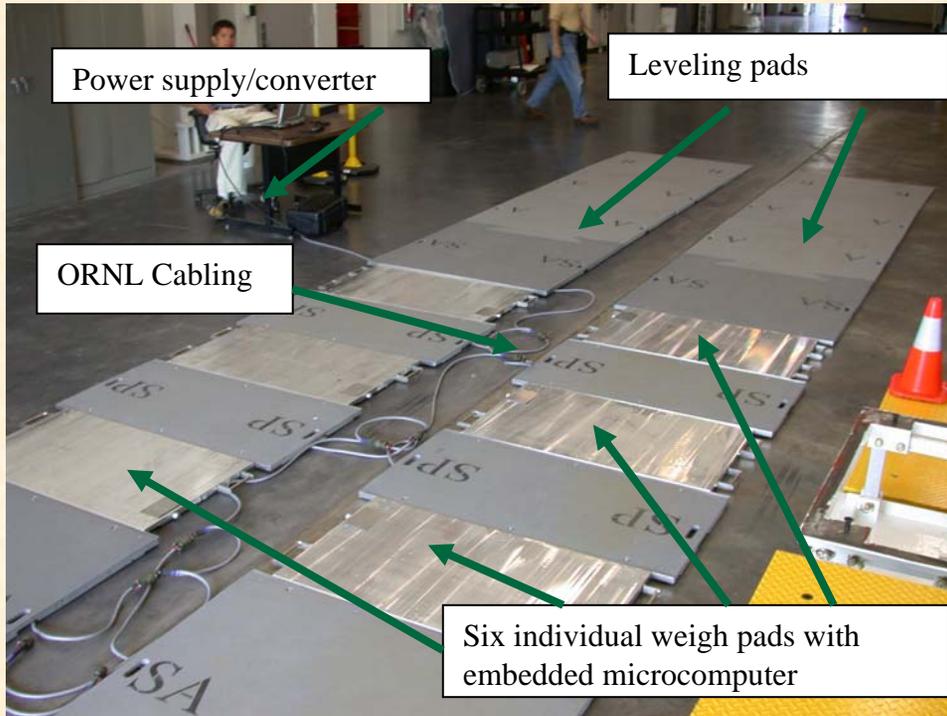
# WIM System Architecture and Process Flow

- **The WIM Host collects:**
  - The weight data from the Pads
- **The WIM Client is:**
  - The Operator Controller and System of Record in the Field
- **Process:**
  - WIM collects, processes, and stores detailed weight data from the pads to the WIM Host
  - The WIM Host communicates the weight data with the WIM Client
  - The WIM Client integrates the data with the vehicle records in multiple data formats including TC-AIMS II, AALPS, ICODES, and custom
  - The WIM Client securely transmits the vehicle weight and measure data to the Reachback Capability (RBC)
  - Authorized users access/retrieve current and/or historical data for analysis
- **RBC used in field for real-time system integration**



# WIM Gen II - Assembled and Disassembled

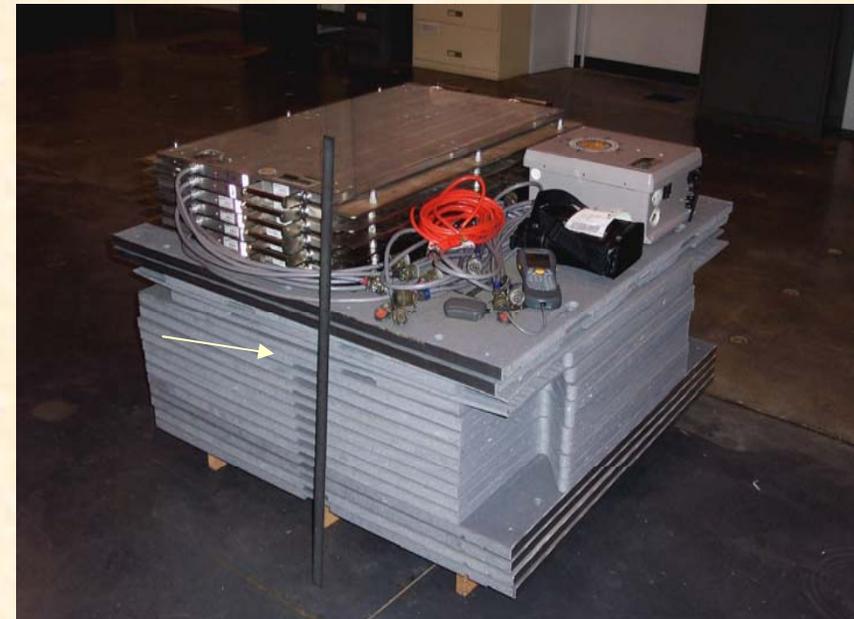
(Currently TRL 6...TRL 7 during FY06)



Fully Assembled WIM Gen II  
(40' Long X 10' wide)

(plus 6' wide safety aisles on both sides)

Disassembled  
Portable WIM Gen II  
(4' X 4' X 3')



# WIM Gen II...Weighing a Stryker



Ft. Lewis -14 Sep 05



# Our Experimental Procedure

- **Goal: Obtain enough information to adequately quantify precision of:**
  - WIM in **Dynamic** as well as **Stop-and-Go** mode
  - ***In-ground static scales*** (IGSS) currently used for the tasks WIM performs

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- **Precision estimates obtained in **Dynamic** mode (2-, 4-, and 6-pad systems) and **Stop-and-Go** mode**
  - Percent error in obtaining Total Vehicle Weight
  - Percent error in obtaining Axle Weights
  - Percent error in obtaining estimates for Vehicle Center of Balance (1 Standard Deviation) Front Forward Axle (FFA)
- **Precision estimates obtained from the IGSS**
  - Percent error in Total Vehicle Weight
  - Estimates for axle weights for center of balance were not taken (formerly shown in past testing to be highly unreliable)

# WIM Weighing Procedures

- **Dynamic mode**
  - Vehicle driven directly over the system, with all wheels hitting their respective left- or right-side pads
  - Vehicles must travel at a reasonable speed (typically about 5 mph)
- **Stop-and-Go mode**
  - Front wheels (first axle) of the vehicle should be driven slowly onto the first two pads so all of the tire footprint is situated on the pad
  - Sufficient time is needed to allow the vehicle to settle after stopping (Software determines when vehicle has sufficiently settled)
  - Repeat this procedure for all successive axles

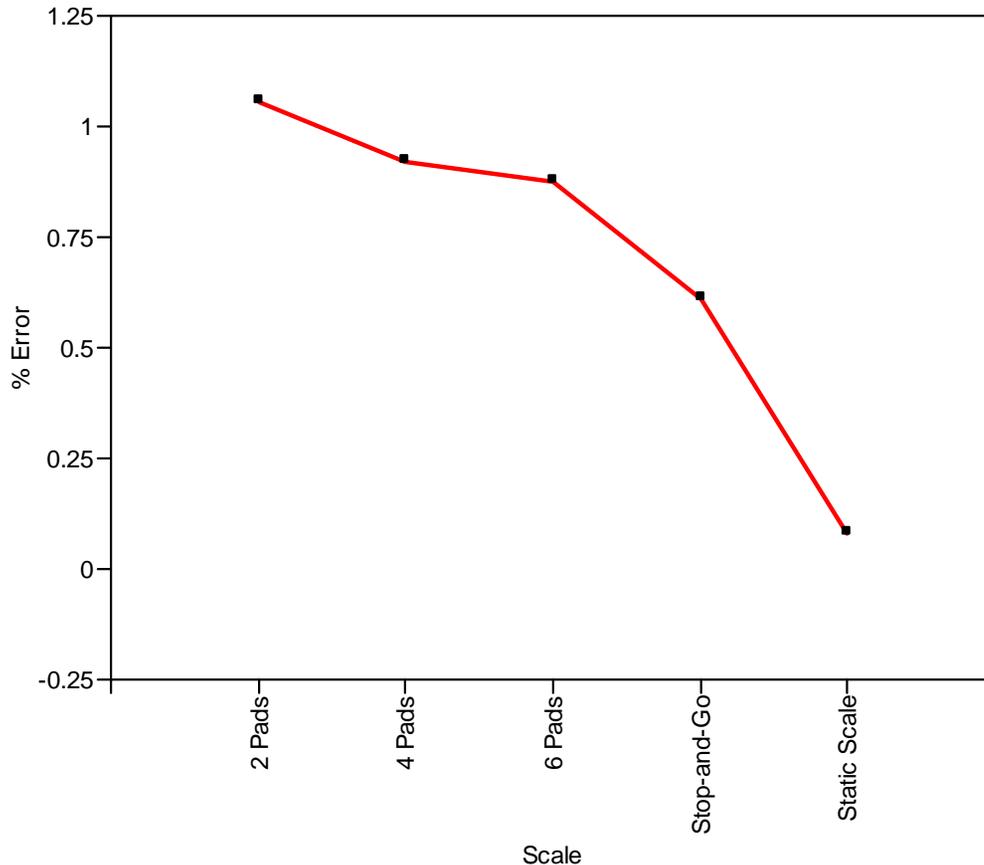
# Military vehicles measured at Ft. Lewis

Data obtained from tests run from 9/14/2005-9/15/2005

Vehicle	Number of Axles	Weight (pounds)
CUCV (Commercial Utility Cargo Vehicle)	2	3,255
CUCV Loaded	2	6,468
2.5-Ton LMTV (Light Medium Tactical Vehicle)	2	18,028
5-Ton MTV	3	22,846
5-Ton MTV Loaded	3	29,147
Stryker	4	40,800
PLS (Palletized Load System)	4	51,770

# Ft. Lewis – Total Vehicle Weight

Data obtained from tests run from 9/14/2005-9/15/2005



WIM Scale (# of Pads)	% Error
2 Pads	1.06
4 Pads	0.92
6 Pads	0.88
Stop-and-Go	0.61
Static Scale	0.08

Samples taken at Ft. Lewis included 8 vehicles, 8 runs per vehicle (4 in each direction) for WIM data, 2 measurements per vehicle for Stop-and-Go data, and 8 measurements per vehicle on the Static Scale (2 in each direction before WIM, and 2 successive runs after WIM in each direction).

The coefficient of variation (% Error) is a common statistical measure of precision. % Error is calculated as the ratio of one standard deviation of the measurements to the average of the measurements.

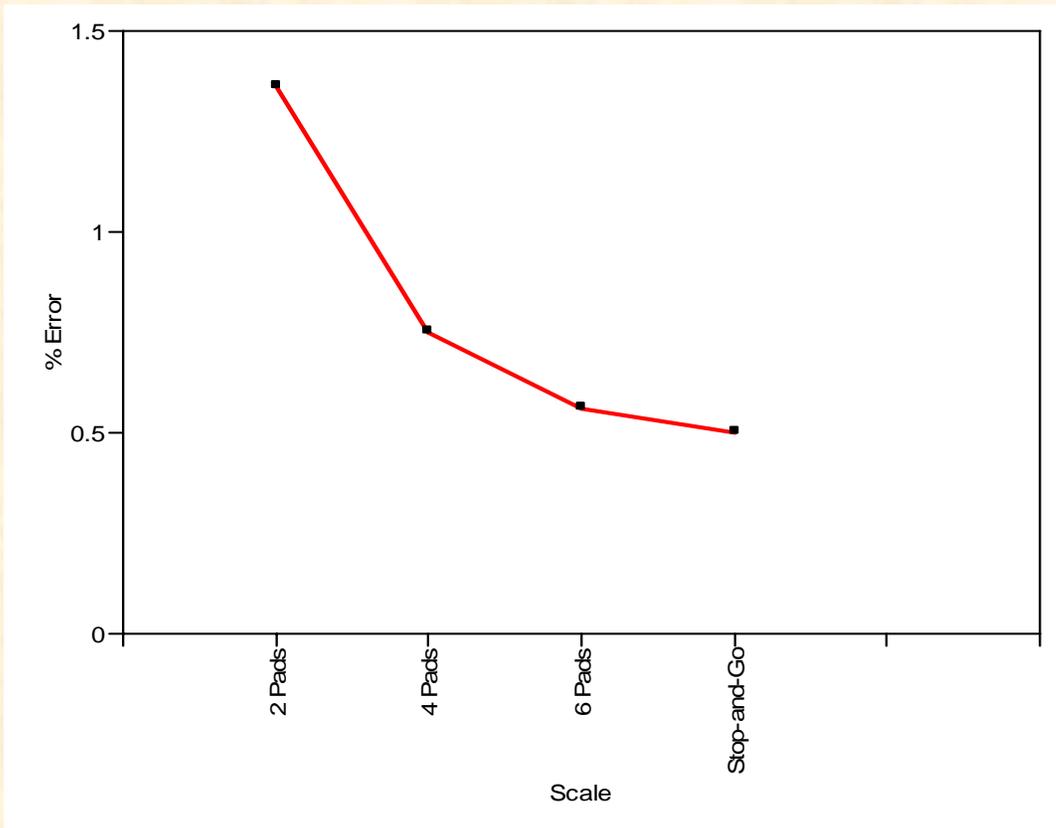
# Military vehicles measured at Ft. Eustis

Data obtained from tests run from 1/6/2006

Vehicle	Number of Axles	Weight (pounds)
HMMWV (High Mobility Multipurpose Wheeled Vehicle)	2	3,240
5-Ton MTV	3	26,190
HEMTT (Heavy Expanded Mobility Tactical Truck)	4	43,480

# Ft. Eustis – Total Vehicle Weight

Data obtained from tests run from 1/10/2006-1/12/2006



WIM Scale (# of Pads)	% Error
2 Pads	1.36
4 Pads	0.75
6 Pads	0.56
Stop-and-Go	0.50
Static Scale	N/A

Samples taken at Ft. Eustis included 3 vehicles, 10 runs per vehicle for WIM data and 4 measurements per vehicle for Stop-and-Go data.

The coefficient of variation (% Error) is a common statistical measure of precision. % Error is calculated as the ratio of one standard deviation of the measurements to the average of the measurements.

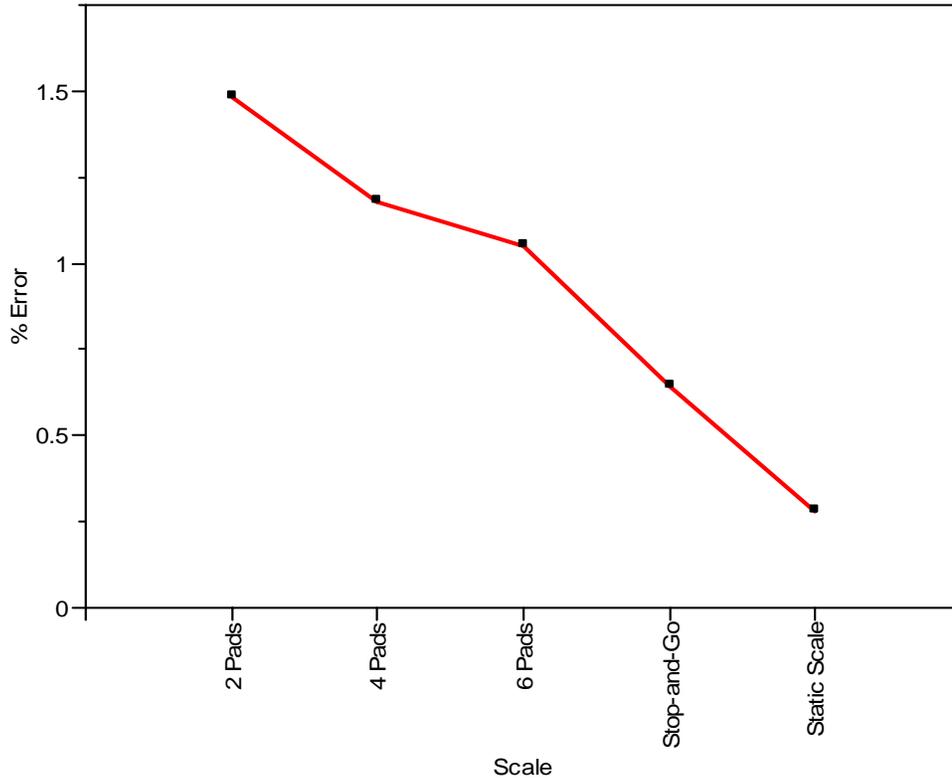
# Ft. Bragg – Military Vehicles Measured at Ft. Bragg/Pope AFB

Data obtained from tests run from 1/30/2006-2/1/2006

Vehicle	Number of axles	Weight (pounds)
HMMWV	2	5,677
HMMWV with trailer	3	10,179
2.5-Ton LMTV	2	18,097
2.5-Ton LMTV loaded	2	22,620
HEMTT	4	37,466
HEMTT loaded	4	46,396
PLS	5	51,497

# Ft. Bragg – Total Vehicle Weight

Data obtained from tests run from 1/30/2006-2/1/2006



WIM Scale (# of Pads)	% Error
2 Pads	1.48
4 Pads	1.18
6 Pads	1.05
Stop-and-Go	0.64
Static Scale	0.28

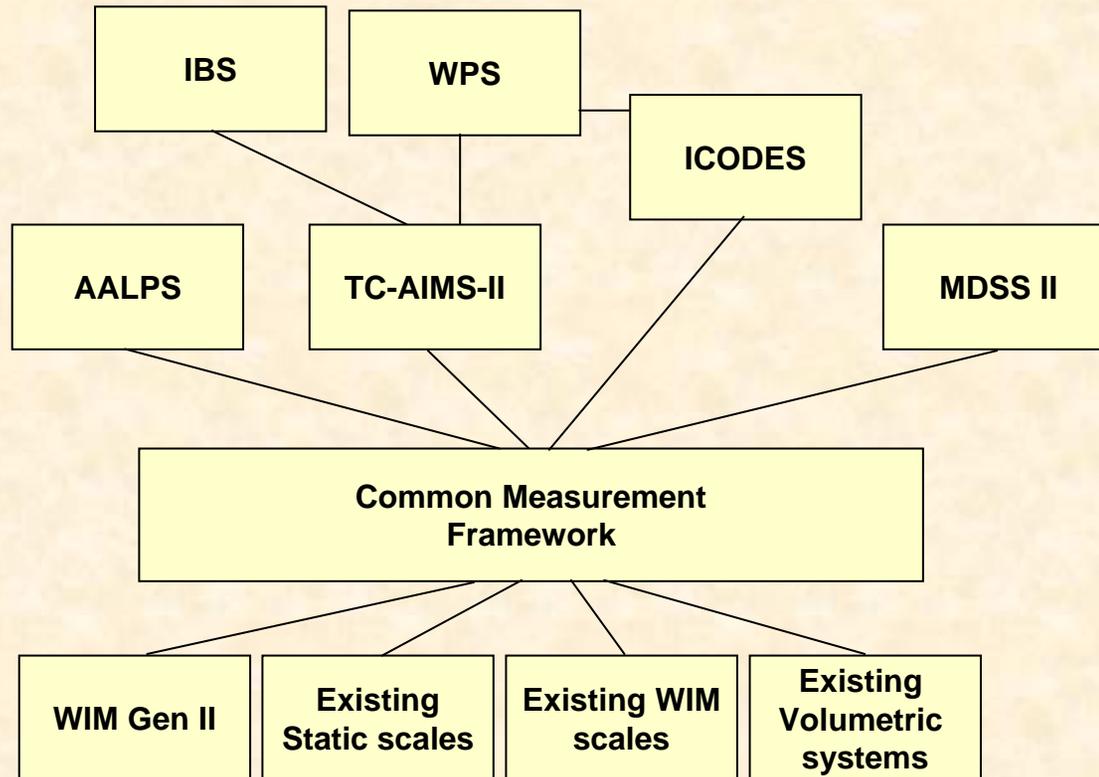
Samples obtained at Ft. Bragg included 5 vehicles, 10 runs per vehicle for the WIM data, 5 measurements per vehicle for Stop-and-Go data, and 4 measurements from the Static Scale (2 before WIM, and 2 after).

The coefficient of variation (% Error) is a common statistical measure of precision. % Error is calculated as the ratio of one standard deviation of the measurements to the average of the measurements.

# Common Measurement Framework (CMF)

- **A Software Solution that integrates measurement devices with Defense Transportation System (DTS) Logistics planning systems**
  - Enables devices to be fielded in any DTS environment and readily interoperate with any on-site Logistics system
  - Enables devices to automatically receive and report measurement data to any Logistics system
  - Enables devices to become data sources for Logistics planning for:
    - Assisting with tracking assets
    - Assisting with change and adjustment management
    - Assisting with cargo transport assurance
- **Measurement devices include any new and existing, fielded devices**
  - including scales, volumetric, static, dynamic
- **Operates on a standard or ruggedized computers or hand-held devices**
- **Based on the foundation of open systems and interoperability**
  - Leveraging common data formats and transactions

# CMF Device and Logistic Integration



# Weigh-in-Motion

## Logistics Transformation

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Enhancing the Defense Transportation System

Unit ID and Vehicle ID  
with planned weights  
via AIT:

- RFID
- MSL: 2D  
and/or 1D  
barcodes]

# WIM

Unit ID and  
Vehicle ID  
with actual  
weights

- Weight (total)
- Individual axle
- Axle spacing
- Center of  
balance

Actual Weight and  
Center of Balance Data

TC-AIMS II  
(TIS)

AALPS

Updated Actual  
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- Portable
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# Transforming Deployment Today!